

## We have expanded our competences

*A complex die-cast part  
with a downstream  
machining process was  
successfully realized*



### Process:

1. Drilling with special drill  $\varnothing$  7.15
2. Pre-drilling  $\varnothing$  2.9 for subsequent reaming step
3. Tapping blind hole M4 one position
4. Tapping through hole M3 two positions
5. Reaming  $\varnothing$  3F8

*We are always at your disposal for other complex components*

**G&G** **Beschläge**  
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